

Work Order ID 164061

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164061

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Item ID: D350-578-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Bearpaws - Flat Top with Wearplates

Start Date: 7/12/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/20/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-578	H

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-113 CHG001								

160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									

170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
JUL 16 2017

2

DAS
26
9-89

JUL 13 2017

DAS
26
9-89

DAS
27
9-89
JUL 16 2017

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Item ID: D350-578-113 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AS350/AS355 Bearpaws - Flat Top with Wearplates
Start Date: 7/12/2017 Start Qty: 2.00 *?
Required Date: 7/20/2017 Req'd Qty: 2.00 *?
Reference: Cust Item ID:
Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 *180* Packaging	Identify as per dwg & Stock Location: _____ Packaging	0.00							
	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-113 Location: _____ Sold								
190 *190* QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

DAS
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9-89
JUL 16 2017

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JUL 17 2017

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Picklist Print

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Parent Item: D350-578-113

D350-578-113

Parent Item Name: AS350/AS355 Bearpaws - Flat Top with Wearplates

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-578-013		Manufactured	No			160	Each	0.0000	1	2			
D350-578-013									**	164064			
AS350/AS355 Bearpaws - Flat Top													
D350-578-031		Manufactured	No			160	Each	2.0000	1	2			
D350-578-031									**				
AS350/AS355 Bearpaw Wearplates													

Location

Loc Qty

Loc Code

FG128

2

160801

2

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Item ID: D350-578-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: AS350/AS355 Bearpaws - Flat Top with Wearplates
 Start Date: 7/12/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/20/2017 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-578	H

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-113 CHG001								

160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									

170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

63-6
 12
 SWD DAS JUL 13 2017
 21
 9-89